



Window and door system

# MB-104 Passive

Thanks to its excellent thermal performances, the thermally broken window system **MB-104 Passive** meets all the requirements for the components used in passive buildings. This was confirmed by certificates granted by the Passive House Institute PHI Darmstadt. This system is intended for fabrication of external structure elements such as various types of windows, doors, shop fronts and spatial structures, which are highly resistant and characterized by excellent water & air tightness, and thermal & acoustic insulation performance.

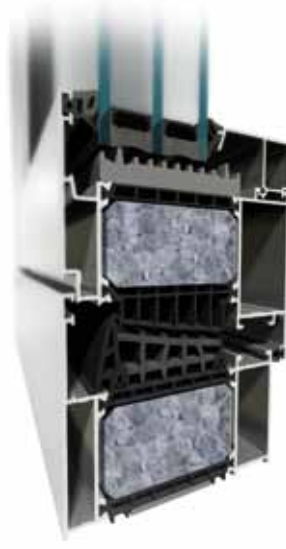
▪  $U_w$  for openable window from  $0,53 \text{ W/(m}^2\text{K)}$



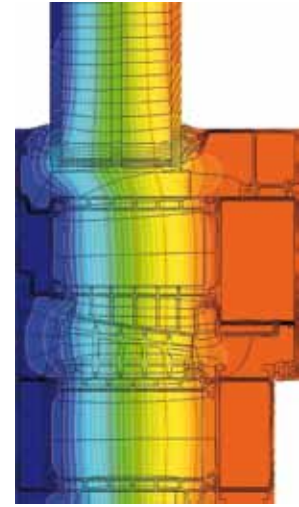
## WINDOW MB-104 Passive



MB-104 Passive Aero



MB-104 Passive SI



Isothermal lines  
in MB-104 Passive Aero window

### Examples of heat transfer coefficients $U_w$

WINDOWS SCHEMES	SECTION A OR B	Value $U_w$ [W/m <sup>2</sup> K]		
		Glass with Swisspacer ULTIMATE frame		
		Three-chamber	Double chamber	
		$U_g=0,3$	$U_g=0,5$	$U_g=0,7$
	MB-104 Passive SI  K519013X	0,47	0,62	0,78
		 K519013X + K519104X	0,56	0,68
	MB-104 Passive AERO  K819013X	0,45	0,60	0,75
		 K819013X + K819104X	0,52	0,64

## DOOR MB-104 Passive



MB-104 Passive SI Door



MB-104 Passive Aero Door



MB-104 Passive SI Door, RC3

### Examples of heat transfer coefficients $U_D$

DOOR SCHEME	SECTION A OR B	Value $U_o$ [ $W/m^2K$ ]		
		Glass with Swisspacer ULTIMATE frame		Panel G=60mm
		Double chamber		
		$U_g=0,5$	$U_g=0,7$	$U_g=0,55$
	MB-104 Passive SI  K519141X+K519161X+009204	0,81	0,94	0,79
	MB-104 Passive SI+  K519141X+K519161X+009204	0,72	0,85	0,70
	MB-104 Passive AERO  K819141X+K819161X+009204	0,69	0,82	0,67



## FEATURES AND BENEFITS

- windows certified by the Passive House Institute PHI Darmstadt (MB-104 Passive SI & MB-104 Passive Aero)
- excellent weather tightness & thermal insulation performance
- wide range of glazing, up to 81 mm allowing for triple and fourfold glazing units
- "Euro" grooves allow the fitting of most of the available hardware, both for aluminium and PVC windows
- can use surface, roller or concealed hinges
- expansion joint profiles for the door leaf
- 95 mm-wide threshold – the threshold and the frame have the same width
- anti-burglary windows and doors up to RC3 class

TECHNICAL SPECIFICATION	WINDOWS MB-104 PASSIVE	DOOR MB-104 PASSIVE
Depth of frame	95 mm	95 mm
Depth of leaf	104 mm	95 mm
Glazing range	frame: 27 – 72 mm vent: 34,5 – 81 mm	27 – 72 mm
MAX DIMENSIONS AND WEIGHT OF THE CONSTRUCTION		
Maximum size of leaf (HxL)	H to 2900 mm L to 1700 mm	H to 3000 mm L to 1400 mm
Max weight of leaf	160 kg	200 kg

TECHNISCHE GEGEVENS	WINDOWS MB-104 PASSIVE	DOOR MB-104 PASSIVE
Air Permeability	class 4, PN-EN 12207:2001	class 4, PN-EN 12207:2001
Watertightness	to class AE 1800, PN-EN 12208:2001	class E1200 Pa, PN-EN 12208:2001
Thermal insulation	$U_w$ from 0,53 W/(m <sup>2</sup> K) *	$U_D$ from 0,53 W/(m <sup>2</sup> K) **
Windload resistance	class C5/B5, PN-EN 12210:2001	class C4/B5, PN-EN 12210:2001
Burglary resistance	class RC1 to RC3, EN 1627	class RC1 to RC3, EN 1627

\* –  $U_w$  for MB-104 Passive Aero-based openable window casement size 1700 × 2100 mm, with glazing  $U_g=0,4$  W/(m<sup>2</sup>K)

\*\* –  $U_D$  for panel door MB-104 Passive Aero casement size 1230 × 2180 mm